| WELDED CBW ||||
| GPD515 ||||
G5 CONSTANT	G5 VALUE	G5 CONSTANT	G5 VALUE
A1-03	2220 This defaults to 2 wire control	L1-01	0 Disable Motor Overload Detection
A1-02	0 Selects V/F Pattern	L3-01	0 Disable Accel Stall Prevention
B1-01	0 Digital Operator	L3-02	200 Disable Stall Prevention Level
C1-01	1.5 Acceleration	L3-04	0 Disable Decel Stall Prevention
C1-02	1 Deceleration	L3-05	0 Disable Stall Prevention During Running
C6-01	2.5 Carrier Frequency	L3-06	200 Disable Stall Prevention During Running
C6-02	2.5 Carrier Frequency	L5-01	10 Auto Restarts After Faults
D1-01	60 Base Frequency	L8-01	1 Dynamic Braking Provided

The following connections will need to be made; L-1,L-2, L-3,T-1,T-2, & T-3 as normal

Control connections ;   GPD503 GPD515

1   1 Forward

2   2 Reverse

11   11 Common

20   20 Common for Fault

19   19 Normally Closed Fault

18   18 Normally Open Fault

B1orBN0/-   B1 Braking Module

B2 orB1/+   B2 Braking Module

NOTE: This is a general setup. It may need to be modified for G3 machines.

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